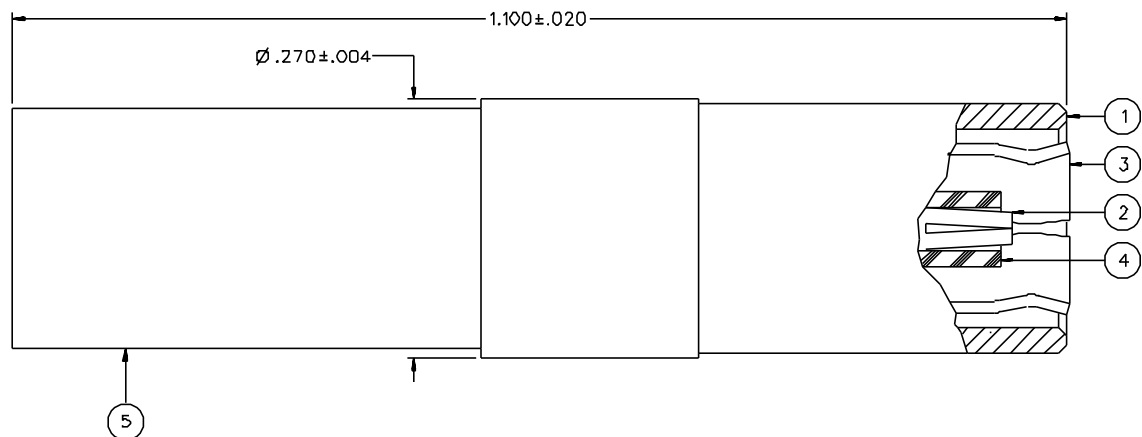


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INTERFACE	ITEM ④ INSULATOR	ITEM ⑤ CRIMP SLEEVE
131-3407-001	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00015 MIN OVER COPPER PL .0005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
131-3407-006	BRASS NICKEL PL .00015 MIN OVER COPPER PL .0005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN

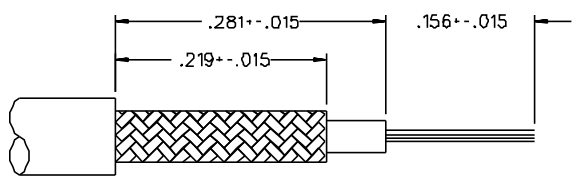
DRAWING NO. C - 131-3407-001/010				
0	REVISIONS			
ENGINEERING RELEASE				
I	12-11-95	R	H	ECN 43819



NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS  
 FREQUENCY RANGE: 0-4 GHZ  
 VSWR: 1.25-.04 F (F IN GHZ) (50 OHM CABLE ONLY)  
 WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL  
 DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL  
 INSULATION RESISTANCE: 1000 MEGOHM MIN  
 CONTACT RESISTANCE:  
 CENTER CONTACT - INITIAL 8 MILLIOHM MAX, AFTER ENVIRONMENTAL 8 MILLIOHM MAX  
 OUTER CONDUCTOR - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL 1.5 MILLIOHM MAX  
 NICKEL PLATED INITIAL 2.5 MILLIOHM MAX, AFTER ENVIRONMENTAL 3.5 MILLIOHM MAX  
 BRAID TO BODY - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE  
 NICKEL PLATED INITIAL 2.5 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE  
 CORONA LEVEL: 250 VOLTS MIN AT 70,000 FEET  
 INSERTION LOSS: .30 DB MAX AT 1.5 GHZ (50 OHM CABLE ONLY)  
 RF LEAKAGE: -55 DB MIN AT 2.5 GHZ (50 OHM CABLE ONLY)  
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 700 VRMS MIN AT 4 AND 7 MHZ



CABLE STRIP DIMENSIONS

MECHANICAL:  
 ENGAGE/DISENGAGE FORCE: INITIAL 14 LBS MAX, AFTER DURABILITY 14 LBS MAX  
 ENGAGEMENT/2 LBS MIN DISENGAGEMENT  
 MATING TORQUE: NOT APPLICABLE  
 COUPLING PROOF TORQUE: NOT APPLICABLE  
 COUPLING NUT RETENTION: NOT APPLICABLE  
 CONTACT RETENTION: 4 LBS MIN AXIAL FORCE  
 CABLE ACCEPTABILITY: RG 58/U, RG 141/U, RG 303/U  
 CABLE HEX CRIMP SIZE: .213  
 CABLE RETENTION: 40 LBS MIN OR CABLE BREAKING STRENGTH  
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:  
 (MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)  
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B  
 OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C  
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B  
 SHOCK: MIL-STD-202, METHOD 213, CONDITION B  
 VIBRATION: ML-STD-202, METHOD 204, CONDITION B

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED PER ANSIZ 14.5M - 1982

"µSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY RJB	DATE 12-5-95	 Cinch Connectivity Solutions 299 Johnson Ave. Ste. 100 Waseca, MN 56093 1-800-247-8256	
DECIMALS .XX	CHECKED BY	DATE	TITLE PLUG ASSEMBLY, STRAIGHT CABLED, SMB, 50 OHM, RG 58	
mm	RJB	12-13-95		
XXX	APPROVED BY	DATE	CODE NO.	DRAWING NO.
MATL	RJB			C - 131-3407-001/010
FINSH	APPROVED BY	DATE	SCALE 10:1	U/M INCH SHEET 2 OF 2
	RELEASE DATE			