

# Non Magnetic Connectors Product Catalog







#### Johnson's Non-Magnetic Connector Additions Offer Solutions to MR Imaging Technology

Johnson®, a product line of Cinch Connectivity Solutions, has expanded the connector product groups in its popular line of Non-Magnetic RF coaxial connectors and cable assemblies.

MCX and MMCX micro-miniature connectors have been added to satisfy the needs of the RF coil manufacturers that are building smaller coils for MRI equipment. Customized flex coils and array coils can image smaller parts of the body such as wrists, feet, hands and other appendages.

The Non-Magnetic MCX and MMCX is the perfect micro-miniature connector for small multichannel coil packages as they provide a positive snap-on coupling design with high mating cycles for rugged, high density connectivity.

The Type N Non-Magnetic connector provides a perfect RF solution for high Tesla fields considered for future designs. These deep tissue MR images will require the rugged interface of the N connector as well as the tri-alloy plating to eliminate inter-modulation issues.

All the connectors in Johnson's Non-Magnetic line are made from high purity copper alloys assuring no ferrous materials are in the connectors manufactured. Cinch Connectivity Solutions continues to work with our customers to develop new solutions as the MR industry transitions to high-end field applications and improved resolution at greater physical depths within the body.

Products are offered through authorized distributors and international sales channels including a direct sales force and a network of manufacturers' representatives. For more information, please call (800) 247-8256.

#### About Johnson

Cinch Connectivity Solutions, located in Waseca, MN, manufactures Johnson® RF Connectors such as Ultra-miniature (UMC), Microminiature (MCX, MCX 75, MMCX and SMP), Sub-miniature (SMA, SMB, SMB Mini-75 Ohm, SMK) and Medium (Type N) in the most popular styles including PC Board Mount, End Launch, Bulkhead Mount and Cable Mounts (Flexible, Semi-rigid and Conformable).

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**MMCX Non-Magnetic RF Connectors** 



ELECTRICAL SPECIFICATIONS			
Impedance:		50 Ohms	
Frequency Range		0-6 GHz	
VSWR: (f = GHz)		Straight Cable Connectors	Right Angle Cable Connectors
	.047 dia flexible. RG-178, RG-316, RG-316 DS	1.20 1.20	1.14 + .07f 1.25
Working Voltage	170 VRMS at sea level		
Dielectric Withstanding Voltage	500 VRMS at sea level		
Insulation Resistance	1000 megohms minimum		
Contact Resistance (milliohms maximum)		Initial	After Environmental
	ight cabled connectors, uncabled receptacles) Center Contact (right angle cabled connectors) Outer Contact Braid to Body	5.0 5.0 1.0 1.5	8.0 15.0 1.5 N/A
Corona Level:	190 volts min at 70,000 feet		
Insertion Loss(dB maximum, tested at 1 GHz	)		
	Straight Cable Connectors Right Angle Cable Connectors Uncabled Receptacles		0.1 0.2 N/A
RF Leakage (dB minimum tested at 2.5 GHz)			
	Flexible Cable Connectors		-60 dB
RF High Potential Withstanding Voltage	tested at 4 and 7 MHz		
	VRMS minimum		400

MECHANICAL SPECIFICATIONS			
Engagement Design	Series MMCX		
Engagement Force	8 lbs. max axial engagement, 1.4 lbs. min axial	disengagement	
Contact Retention	2.0 pounds min. axial force, 1 inch-ounce min. torque (uncabled receptacles)		
Cable Retention	Connectors for .047 flexible Connectors for RG-178 Connectors for RG-316 Connectors for RG-316 DS Connectors for .086 Semi-Rigid *Or cable breaking strength whichever is less.	Axial Force* (lbs) 3.5 7.0 20.0 25.5 30.0	Torque (in-oz) N/A N/A N/A N/A 16
Durability:	500 cycles minimum		

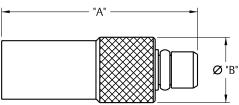
ENVIRONMENTAL SPECIFICATIONS (Meets or Exceeds the Applicable Paragraph of MIL-RF-39012)		
Temperature Range	-65°C to +165°C	
Thermal Shock	MIL-STD-202, Method 107, Condition C (Except -55°C to 115°C)	
Corrosion	MIL-STD-202, Method 101, Condition B	
Shock	MIL-STD-202, Method 213, Condition B	
Vibration	MIL-STD-202, Method 204, Condition D	
Moisture Resistance	MIL-STD-202, Method 106	



**MMCX Non-Magnetic RF Connectors** For Flexible Cable and PC Mount

### Straight Crimp Type Plug - Solder or Crimp Contact - Captivated Contact



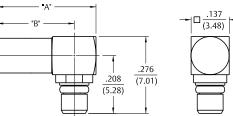


Cable Type	Gold Plated	"A"	"B"	Termination
RG-316/U, 188, 161, 174	135-9403-001	.509 (12.93)	.173 (4.39)	Crimp Sleeve
RG-178/U, 196	135-9402-001	.462 (11.73)	.137 (3.48)	Crimp Insert
.047 Dia. Flex	135-9436-001	.462 (11.73)	.137 (3.48)	Crimp Insert

See assembly instructions page 22

### **Right Angle Crimp Type Plug - Captivated Contact**





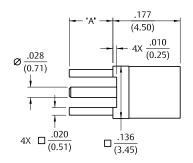
(3.48)	-
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Cable Type	Gold Plated	" <b>A</b> "	"B"	Termination
RG-316/U, 188, 187, 179, 161, 174	135-9403-101	.412 (10.46)	.334 (8.48)	Crimp Sleeve
RG-178/U, 196	135-9402-111	.412 (10.46)	.334 (8.48)	Crimp Sleeve
.047 Dia. Flex	135-9436-101	.354 (8.99)	.276 (6.98)	Crimp Insert

See assembly instructions page 23

### **Straight Jack Receptacle**





Gold Plated	"A"
135-9701-201	.115 (2.92)
135-9701-211	.068 (1.73)

Mounting hole layout figure 1 on page 5

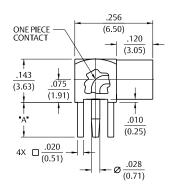






### **Right Angle Jack Receptacle**



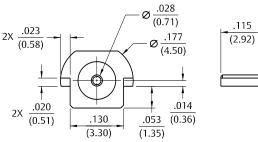


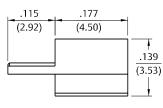
Gold Plated	"A"
135-9701-301	.155 (3.94)
135-9701-311	.068 (1.73)

Mounting hole layout figure 1 on page 5 below

### End Launch Jack Receptacle - Surface Contact







Gold Plated	Packaging
135-9711-801	Stock
135-9711-802	Tape and Reel 1000 pcs/reel

Recommended land pattern figure 2 on page 5

#### **Mounting Hole Layout**

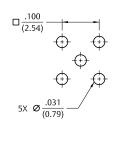
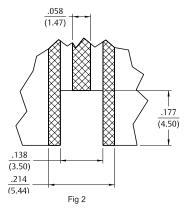


Fig 1



#### cinch.com

### **MCX Non-Magnetic RF Connectors**



ELECTRICAL SPECIFICATIONS			
Impedance:		50	Ohms
Frequency Range		0-6 GHz	
VSWR: (f = GHz)		Straight Cable Connectors	Right Angle Cable Connectors
	RG-178 cable RG-316 cable Uncabled Receptacles	1.17 + .09f 13 + .04f N/A	1.07 + .06f 1.07 + .04f N/A
Working Voltage (VRMS maximum)	Connectors for Cable Type	Sea Level	70K Feet
	RG-178 RG-316	250 335	65 85
Dielectric Withstanding Voltage (VRMS min	nimum at sea level		
	Connectors for RG-178, Uncabled Receptacles Connectors for RG-316, Uncabled Receptacles		750 1000
Insulation Resistance	10,000 megohms minimum		
Contact Resistance (milliohms maximum)		Initial	After Environmental
Center Contact (str	aight cabled connectors, uncabled receptacles) Center Contact (right angle cabled connectors) Outer Contact Braid to Body	5.0 5.0 1.0 1.0	8.0 15.0 1.5 N/A
Corona Level (Volts minimum at 70,000 feet)			
	Connectors for RG-178 Uncabled Receptacles Connectors for RG-316, Uncabled Receptacles		190 250
Insertion Loss (dB maximum, tested at 1 GH	Hz)		
	Straight Cable Connectors Right Angle Cable Connectors Uncabled Receptacles		0.1 0.2 N/A
RF Leakage (dB minimum tested at 2.5 GHz	)		
	Cable connectors Uncabled receptacles		-55 N/A
RF High Potential Withstanding Voltage	(VRMS minimum, tested at 4 and 7 MHz)		
	Connectors for RG 178 Connectors for RG 316 Uncabled Receptacles		500 700 600
MECHANICAL SPECIFICATIONS			
Engagement Design	Compatible with CECC 22220, Series MCX		
Engagement / Disengagement Force	5.6 pounds maximum axial force / 8 pounds	maximum axial force, 1 pound	min
Contact Retention	2.3 pounds min. axial force (captivated conta	acts); 1 inch-ounce min. torque	(uncabled receptacles)
Cable Retention	Connectors for RG178 Connectors for RG316 Connectors for RG316 DS *Or cable breaking strength whichever is les	Axial Force* (lbs) 10 20 25 s.	Torque (in-oz) N/A N/A N/A
Durability:	500 cycles minimum		
ENVIRONMENTAL SPECIFICATION	S (Meets or Exceeds the Applicable Pa	ragraph of MIL_RE-3901	2)
Temperature Range	-65°C to +165°C	ragraph of Mile-ni-5901	-/
Thermal Shock	MIL-STD-202, Method 107, Condition C (Ex	cept -55°C to 115°C)	
Corrosion	MIL-STD-202, Method 101, Condition B	,	
Shock	MIL-STD-202, Method 213, Condition B		
Vibration	MIL-STD-202, Method 204, Condition D		
Moisture Resistance	MIL-STD-202, Method 106		

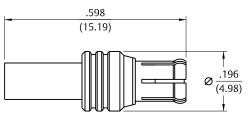




### **MCX Non-Magnetic RF Connectors**

### Straight Crimp Type Plug - Solder or Crimp Contact - Captivated Contact



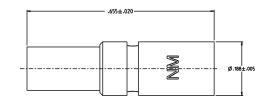


Cable Type	Gold Plated
RG-178	133-9402-001
RG-316/U, 188, 174	133-9403-001
RG-316 DS, 188 DS	133-9404-001

See assembly instructions page 24

### Straight Crimp Type Jack Receptacle

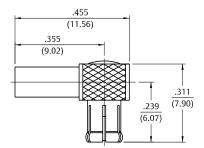




Cable Type	Gold Plated
RG-316	133-9303-001

#### **Right Angle Crimp Type Plug - Captivated**





Cable Type	Gold Plated	Silver Plated
RG-316/U, 188, 174	133-9403-101	133-9403-104
RG-316 DS, 188 DS	133-9404-101	
RG-178/U, 196	133-9402-101	

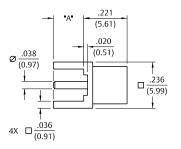
See assembly instructions page 24

MCX Non-Magnetic RF Connectors For Flexible Cables

# Johnson<sup>®</sup>

### Straight Jack Receptacle

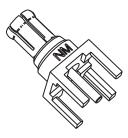


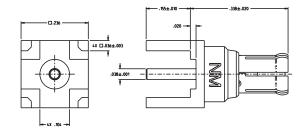


Gold Plated	Silver Plated	"A"
133-9701-201	133-9701-204	.155 (3.94)
133-9701-211		.110 (2.79)

Mounting hole layout figure 4 on page 10

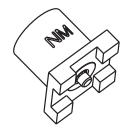
### Straight Plug Receptacle, PCB Mount

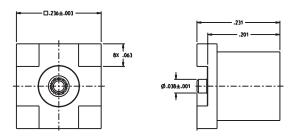




Gold Plated 133-9801-201

### Straight Surface Mount, Jack Assembly





Gold Plated

133-9711-201





### MCX Non-Magnetic RF Connectors For Flexible Cables

Straight Jack Receptacle - .100" Layout



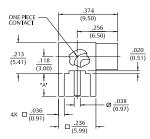
#### **Gold Plated**

133-9701-231

Mounting hole layout figure 3 on page 10

#### Right Angle Jack Receptacle



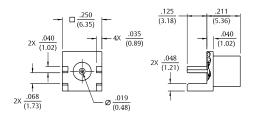


Gold Plated	Silver Plated	"A"
133-9701-301	133-9701-304	.155 (3.94)
133-9701-311		.110 (2.79)

Mounting hole layout figure 4 on page 10

#### End Launch Jack Receptacle - Round Contact



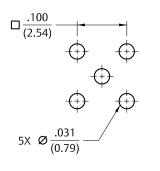


Gold Plated	Board Thickness
133-9701-801	.062 (1.57)



### MCX Non-Magnetic RF Connectors For PC Mount

### **Mounting Holes Layout**



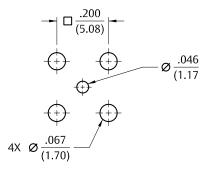


Fig 3

Fig 4



### **SMA Non-Magnetic RF Connectors**

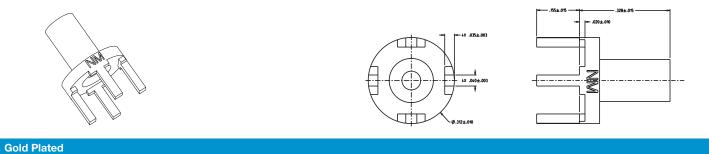
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ELECTRICAL SPECIFICATIONS			
Impedance:		50	) Ohms
•			
Frequency Range	Flexible cable connectors Uncabled Receptacles		2.4 GHz 8.0 GHz
VSWR: (f = GHz)		Straight Cable Connectors	Right Angle Cable Connectors
	RG-316 RG-58 Uncabled Receptacles	1.15 + .02f 1.15 + .01f N/A	1.15 + .03f 1.15 + .02f N/A
Working Voltage (VRMS maximum)	Connectors for Cable Type	Sea Level	70K Feet
	RG-316 RG-58, Uncabled Receptacles	250 335	65 85
Dielectric Withstanding Voltage (VRMS min	imum at sea leve)l		
	Connectors for RG-316 Connectors for RG-58, Uncabled Receptacles		750 1000
Insulation Resistance	5000 megohms minimum		
Contact Resistance (milliohms maximum)		Initial	After Environmental
Center Contact (str	aight cabled connectors, uncabled receptacles) Center Contact (right angle cabled connectors) Outer Contact Braid to Body	3.0 4.0 2.0 0.5	4.0 6.0 N/A N/A
Corona Level (Volts minimum at 70,000 feet)			100
	Connectors for RG-316 Connectors for RG-58, Uncabled Receptacles		190 250
Insertion Loss (dB maximum, tested at 1 GH	łz)		
	Straight Cable Connectors Right Angle Cable Connectors Uncabled Receptacles		0.06 √f(GHz), tested at 6 GHz 0.15 √f(GHz), tested at 6 GHz N/A
RF Leakage (dB minimum tested at 2.5 GHz	)		
	Cable connectors Uncabled Receptacles		-60 dB N/A
RF High Potential Withstanding Voltage	(VRMS minimum, tested at 4 and 7 MHz)		
	Connectors for RG-316 Connectors for RG-58,Uncabled receptacles		500 670
MECHANICAL SPECIFICATIONS			
Engagement Design	MIL-STD-348, Series SMA		
Engagement / Disengagement Force	2 inch-pounds maximum		
Contact Retention	6 lb minimum axial force (captivated contact	ts); 4 inch-ounce minimum torc	ue (uncabled receptacles)
Mating Torque	7 to 10 inch-pounds		
Coupling Proof Torque	15 inch-pounds minimum		
Coupling Nut Retention	60 pounds minimum		
Cable Retention	Connectors for RG-316 Connectors for RG-58 *Or cable breaking strength whichever is les	Axial Force* (lbs) 20 40 s.	Torque (in-oz) N/A N/A
Durability:	500 cycles minimum		
ENVIRONMENTAL SPECIFICATION	S (Meets or Exceeds the Applicable Pa	ragraph of MIL-RF-3901	2)
Temperature Range	-65°C to +165°C		
Thermal Shock	MIL-STD-202, Method 107, Condition B		
Corrosion	MIL-STD-202, Method 101, Condition B		
Shock	MIL-STD-202, Method 213, Condition I		
Vibration	MIL-STD-202, Method 204, Condition D		
Moisture Resistance	MIL-STD-202, Method 106		



### SMA Non-Magnetic RF Connectors For Flexible and Semi-Rigid Cable

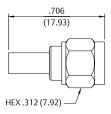
### Straight Solder Type Plug, Semi Rigid Cable



142-9003-201

Straight Crimp Type Plug (3-piece) - Captivated Contact



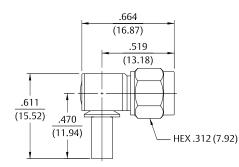


Cable Type	VSWR & Freq. Range	Gold Plated
RG-316/U, 188, 174	1.15 + .02f (GHz) 0-12.4 GHz	142-9403-011
RG-316 DS, 188 DS	1.15 + .02f (GHz) 0-12.4 GHz	142-9404-011
RG-58/U, 141	1.15 + .01f (GHz) 0-12.4 GHz	142-9407-001

See assembly instructions page 25

### **Right Angle Crimp Type Plug - Captivated Contact**





Cable Type	VSWR & Freq. Range	Gold Plated	Silver Plated
RG-316/U, 188, 174	1.15 + .03f (GHz) 0-12.4 GHz	142-9403-101	142-9403-104
RG-316 DS, 188 DS	1.15 + .03f (GHz) 0-12.4 GHz	142-9404-101	
RG-58/U, 141	1.15 + .02f (GHz) 0-12.4 GHz	142-9407-101	142-9407-104

See assembly instructions page 25





SMA Non-Magnetic RF Connectors For PC Mount

### Straight Crimp Type Blukhead Jack (3-piece) - Captivated Contact



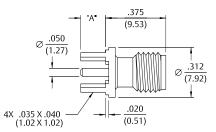
Cable Type	VSWR & Freq. Range	Gold Plated
RG-316/U, 188, 174	1.15 + .02f (GHz) 0-12.4 GHz	142-9303-411

See assembly instructions page 25

Mounting hole layout figure 5 on page 14

### Straight Jack Receptacle





Frequency Range	Gold Plated	"A"
0-18 GHz	142-9701-201	.155 (3.94)
0-18 GHz	142-9701-211	.110 (2.79)

Mounting hole layout figure 6 on page 14

#### **Straight Plug Receptacle**



Frequency Range	Gold Plated
0-18 GHz	142-9801-201

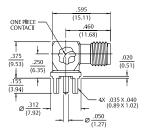
Mounting hole layout figure 6 on page 14

**SMA Non-Magnetic RF Connectors** For PC Mount

# **OHNSON®**

### **Right Angle Receptacle**



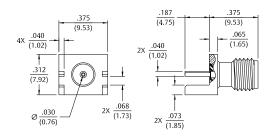


Frequency Range	Gold Plated
0-18 GHz	142-9701-301

Mounting hole layout figure 6 on page 14

### **End Launch Receptacle - Round Contact**

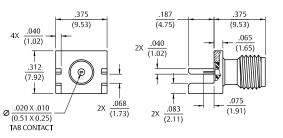




Frequency Range	Gold Plated	Board Thickness
0-10 GHz	142-9701-801	.062 (1.57)

#### End Launch Receptacle - Tab Contact





Frequency Range	Gold Plated	Board Thickness
0-10 GHz	142-9701-811	.062 (1.57)

#### Mounting hole layout

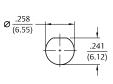
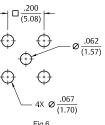




Fig 5



### SMB Non-Magnetic RF Connectors

Corrosion

Shock

ELECTRICAL SPECIFICATIONS Impedance:		50	Ohme	
	0	50 Ohms		
Frequency Range Connectors			4 GHz	
VSWR: (f = GHz)		Straight Cable Connectors	Right Angle Cable Connectors	
	RG-316 Uncabled Receptacles	1.25 + .04f N/A	1.35 + .04f N/A	
Working Voltage (VRMS maximum)	Connectors for Cable Type	Sea Level	70K Feet	
	RG-316, Uncabled Receptacles	335	85	
Dielectric Withstanding Voltage (VRMS min	nimum at sea leve)l			
	Connectors for RG-316, Uncabled Receptacles		1000	
Insulation Resistance		1000 meg	ohms minimum	
Contact Resistance (milliohms maximum)		Initial	After Environmental	
Center Contact (st	aight cabled connectors, uncabled receptacles) Center Contact (right angle cabled connectors) Outer Contact Braid to Body	6.0 12.0 1.0 .10	8.0 16.0 1.5 N/A	
Corona Level (Volts minimum at 70,000 feet	)			
	Connectors for RG-316 Uncabled Receptacles		250 N/A	
Insertion Loss (dB maximum, tested at 1.5 GHz)				
	Straight Cable Connectors Right Angle Cable Connectors Uncabled Receptacles	0.3 dB 0.6 dB N/A		
RF Leakage (dB minimum tested at 2.5 GHz	:)			
	Cable Connectors Uncabled Receptacles	-55 dB N/A		
RF High Potential Withstanding Voltage	(VRMS minimum, tested at 4 and 7 MHz)			
	Connectors for RG-316 Uncabled Receptacles		700 600	
MECHANICAL SPECIFICATIONS				
Engagement Design	MIL-STD-348, Series SMB			
Engagement / Disengagement Force		force / 4 lb minimum axial force (captivated contacts)		
Contact Retention	4 lb minimum axial force (captivated contact	•		
Cable Retention	Connectors for RG316 *Or cable breaking strength whichever is les	Axial Force* (lbs) 20 s.	Torque (in-oz) N/A	
Durability:	500 cycles minimum			
ENVIRONMENTAL SPECIFICATION	S (Meets or Exceeds the Applicable Pa	ragraph of MIL-RF-3901	2)	
Temperature Range	-65°C to +165°C			
Thermal Shock	MIL-STD-202, Method 107, Condition B			

MIL-STD-202, Method 101, Condition B

MIL-STD-202, Method 213, Condition I





### SMB Non-Magnetic RF Connectors For Flexible Cable

### Straight Crimp Type Plug - Solder or Crimp Captivated Contact

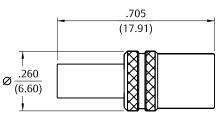


Cable Type	Gold Plated
RG-316/U, 188, 174, 179, 187	131-9403-001
RG-316 DS, 188 DS, 179 DS, 187 DS	131-9404-001

See assembly instructions page 27

#### Straight Crimp Type Plug (3-piece), Solder or Crimp Captivated Contact



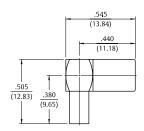


Cable Type	Gold Plated
RG-316/U, 188, 174, 179, 187	131-9403-021
RG-316 DS, 188 DS, 179 DS, 187 DS	131-9404-021

See assembly instructions page 27

### **Right Angle Crimp Type Plug - Captivated Contact**





Cable Type	Gold Plated
RG-316/U, 188, 174, 179, 187	131-9403-101
RG-316 DS, 188 DS, 179 DS, 187 DS	131-9404-101

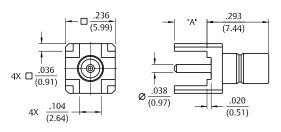
See assembly instructions page 27





### SMB Non-Magnetic RF Connectors For Flexible Cable

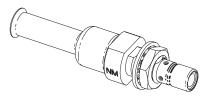
### **Straight Jack Receptacle**

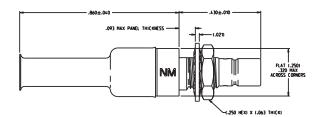


Gold Plated	"A"
131-9701-201	.155 (3.94)
131-9701-211	.095 (2.41)

Mounting hole layout figure 7 on page 18

#### Straight Bulkhead Jack, Crimp Type, Flexible Cable



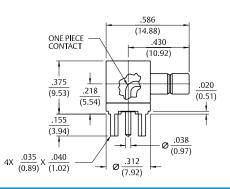


#### **Gold Plated**

131-9303-401

#### **Right Angle Jack Receptacle**





### Gold Plated

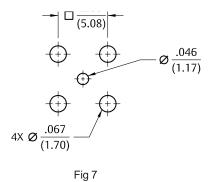
131-9701-301

Mounting hole layout figure 7 on page 18



### SMB Non-Magnetic RF Connectors For Flexible Cable

### Mounting hole layout



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### Type N Non-Magnetic RF Connectors



ELECTRICAL SPECIFICATIONS			
Impedance:		5	60 Ohms
Frequency Range	Flexible Cabled and Receptacles	0	-11 GHz
VSWR: (f = GHz)		0	-11 GHz
	Straight Flexible Cabled Uncabled Receptacles		1.3 max N/A
Working Voltage (VRMS maximum)	Connectors for Cable Type	Sea Level	70K Feet
	RG-55/U RG-214, LMR-400 Cabled Uncabled Receptacles	335 1000 1000	85 250 250
Dielectric Withstanding Voltage (VRMS mir	nimum at sea leve)l		
	RG-55 RG-214, LMR-400 Cabled Uncabled Receptacles		1000 2500 2500
Insulation Resistance	5000 megohms minimum		
Contact Resistance (milliohms maximum)		Initial	After Environmental
	Straight Cabled (non-captivated) Straight Cabled (captivated) Uncabled Receptacles Outer contact Braid to body	1.0 2.5 1.0 0.2 0.05	1.5 3.0 1.5 N/A N/A
Corona Level (Volts minimum at 70,000 feet	)		
	RG-55 RG-214, LMR-400 Cabled Uncabled Receptacles		250 500 N/A
Insertion Loss (dB maximum, tested at 9 GI	Hz)		
	Straight Cable Connectors Right Angle Cable Connectors Uncabled Receptacles		0.15 max 0.30 max N/A
RF Leakage (dB minimum tested at 2.5 GHz	:)		
	Cable connectors Uncabled receptacles		90 N/A
RF High Potential Withstanding Voltage	(VRMS minimum, tested at 4 and 7 MHz)		
	RG-55 RG-214, LMR-400 Cabled Uncabled Receptacles		670 1500 1500
IMP3			Typically < -90 dBm
ested per IEC Guidelines using 20 W inputs swe	ept over 1930-1990 MHz		
MECHANICAL SPECIFICATIONS			
(	Cabled Connectors Uncabled Receptacles	Axial Force (lbs) 6 6	Torque (in-oz) N/A 4
	· · · · · · ·		

 Cable Retention (minimum\*)
 Axial Force (lbs)

 RG-55 Cabled
 45

 RG-214, LMR-400 Cabled
 90

 \*Or cable breaking strength whichever is less.
 \*O

ENVIRONMENTAL SPECIFICATIONS			
Engagement Design MIL-STD-348A, Series N		Bulkhead Mounting Nut Torque	15 inch-pounds recommended
Engagement / Disengagement Force 6 inch-pounds maximum		Coupling Proof Torque	15 inch-pounds minimum
Durability	500 Cycles minimum	<b>Coupling Nut Retention</b>	100 pounds minimum
Mating Torque	7 to 10 inch-pounds	Contact Retention	minimum - captivated contacts only

Torque (in-oz)

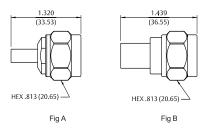
N/A N/A



### Type N Non-Magnetic RF Connectors For Flexible Cable

### Straight Crimp Type Plug – Solder or Crimp Contact



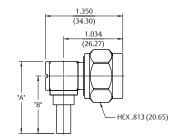


Cable Type	VSWR & Freq. Range	Tri-Alloy Plated Figure	
RG-55/U, 142, 223, 400	1.30 Max, 0-11 GHz	138-9408-007	A
LMR-400, BELDEN 9913	1.30 Max, 0-11 GHz	138-9449-007	В

See assembly instructions page 28

### **Right Angle Crimp Type Plug – Captivated Contact**



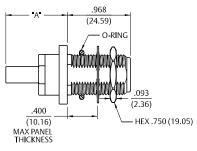


Cable Type	VSWR & Freq. Range		Tri-Alloy Plated	"A"	"B"
RG-55/U, 142, 223, 400	1.35 Max, 0-9 GHz	1.50 Max, 9-11 GHz	138-9408-107	1.253 (31.83)	1.003 (25.48)
RG-9/U, 214	1.35 Max, 0-9 GHz	1.50 Max, 9-11 GHz	138-9418-107	1.365 (34.67)	1.115 (28.32)

See assembly instructions page 28

### Straight Crimp Type Bulkhead Jack – Solder or Crimp Contact





Cable Type	VSWR & Freq. Range	Tri-Alloy Plated	" <b>A</b> "
RG-55/U, 142, 223, 400	1.30 Max, 0-11 GHz	138-9308-407	.943 (23.95)
LMR-400, BELDEN 9913	1.30 Max, 0-11 GHz	138-9349-407	.997 (25.32)

See assembly instructions page 28

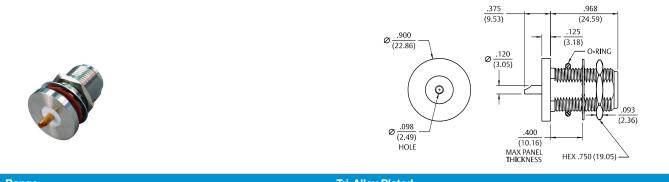
Mounting hole layout figure 8 on page 21





### Type N Non-Magnetic RF Connectors For Bulkhead and Flange Mount

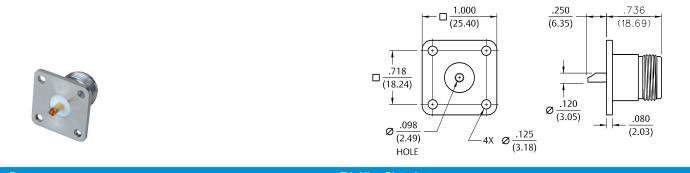
#### **Rear Mount Bulkhead Jack Receptacle**



Freq. Range	Tri-Alloy Plated
0-11 GHz	138-9701-407

Mounting hole layout figure 8 on page 21 (below)

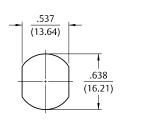
#### 4-Hole Flange Mount Jack Receptacle – Flush Dielectric



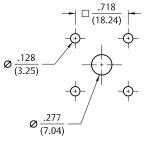
Freq. Range	Tri-Alloy Plated	
0-11 GHz	138-9701-607	

Mounting hole layout figure 8 on page 21 (below)

#### **Mounting Hole Layout**







### MMCX Non-Magnetic RF Connectors Assembly Instructions

### MMCX Straight Plug for RG-316 and RG-316 DS Size Flexible Cable

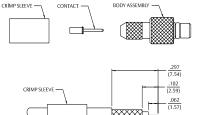
- 1. Identify connector parts. (3 piece parts)
- Strip cable jacket to dimensions shown. Do not nick braid or center conductor during strip operations. Tin center conductor if contact will be solder attached. Do not tin center conductor if contact is to be crimp attached. Slide crimp sleeve onto cable jacket.
- Assemble contact onto cable as shown.
   Solder attachment:

Solder contact to center conductor. Care should be taken that excess solder is not applied. Crimp attachment:

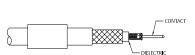
Crimp contact to center conductor using Johnson hand tool 140-0000-952 and die set 140-0000-953. Crimp location should be centered between end of contact and cross-hole. Crimp attachment to solid center conductor cables is not recommended.

4. Slide body assembly over contact and under braid, then seat firmly onto contact as shown. The body assembly will "snap" over the contact barb. The cable may have to be held in a soft jawed clamping fixture. Slide crimp sleeve forward and crimp using recommended crimp die hex.

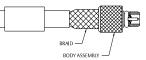
Cable Group	Part No.	Crimp Die Hex
RG-316/u, 188, 174	135-9403-001	.128 (3.25)
RG-316 DS, 188 DS	135-9404-001	.151 (3.83)

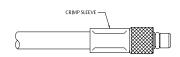


JACKET



CENTER ONDUCTOR





# MMCX Straight Plug for .047 (1.19) Diameter and RG-178 Size Flexible Cable

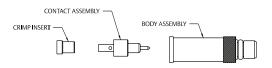
- 1. Identify piece parts. (3 piece parts)
- 2. Strip cable jacket to dimensions shown. Do not nick braid or center conductor during strip operations.
- 3. Slide crimp insert over braid and against jacket, fold braid around crimp insert as shown. Strip dielectric to dimension shown. Tin center conductor if contact is to be soldered attached. Do not tin center conductor if contact is to be crimp attached.
- 4. Assemble contact assembly onto cable as shown.
- Solder attachment:

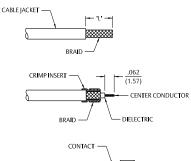
Solder contact to center conductor. Care should be taken that excess solder is not applied. **Crimp attachment:** 

Crimp contact to center conductor using Johnson hand tool 140-0000-952 and die set 140-0000-953. Crimp location should be centered between end of contact and cross-hole. Crimp attachment to solid center conductor cables is not recommended.

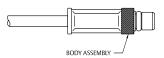
5. Slide body assembly over contact and crimp insert, then seat firmly as shown. Crimp body using recommended crimp die hex. Maintain forward pressure on cable while crimping.

Cable Group	Part No.	"L"	Crimp Die Hex
.047 Flexible	135-9436-001	.135 (3.43)	.105 (2.67) x .250 (6.35) W
RG-178/U, 196	135-9402-001	.184 (4.67)	.105 (2.67) x .250 (6.35) W









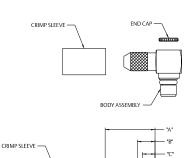


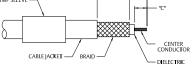
### MMCX Non-Magnetic RF Connectors Assembly Instructions

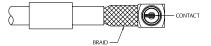
### MMCX Right Angle Plug for RG-178 and RG-316 Size Flexible Cable

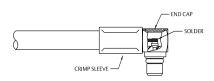
- 1. Identify piece parts. (3 piece parts)
- Strip cable jacket to dimensions shown. Do not nick braid or center conductor during strip operations. Tin center conductor. Slide crimp sleeve onto cable jacket.
- 3. Flair braid and assemble crimp stem of body subassembly under braid onto cable making certain that the cable center conductor enters contact slot as shown. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and crimp securely using recommended crimp hex.
- Solder center conductor to contact through rear access port. Use a minimum amount of solder for a full fillet joint.
- 5. Press end cap into body access port using .156 (3.96) diameter flat punch or Johnson assembly tool 141-0000-910.

Cable Group	Part No.	Crimp Die Hex	" <b>A</b> "	"B"	"C"
RG-178, 196	135-9402-111	.105 (2.67)	.310	.100	.035
RG-316/U, 188, 187, 179	135-9403-101	.128 (3.25)	.295	.105	.075





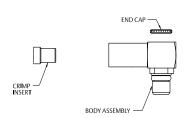


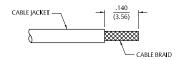


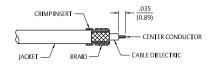
# MMCX Right Angle Plug for .047 (1.20) Diameter Size Flexible Cable with Crimp Insert

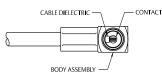
- 1. Identify piece parts. (3 piece parts)
- 2. Strip cable jacket to dimensions shown. Do not nick braid or center conductor during strip operations.
- 3. Slide crimp insert over braid and against jacket. Fold braid around crimp insert as shown. Strip cable dielectric to dimension shown. Tin center conductor.
- 4. Slide body assembly over cable and crimp insert, then seat firmly so cable dielectric butts against contact as shown. Crimp body using recommended crimp hex. Maintain forward pressure on cable while crimping.
- Solder contact to center conductor through rear access port. Use a minimum amount of solder for a full fillet joint.
- 6. Press end cap into access port using .156 (3.96) diameter flat punch or Johnson assembly tool 141-0000-910.

Cable Group	Part No.	Crimp Die Hex
.047 Flexible	135-9436-101	.105 (2.67)







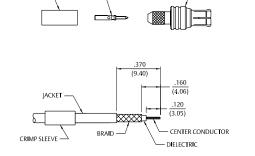


### MCX Non-Magnetic RF Connectors Assembly Instructions

#### MCX Crimp Type Straight Connectors for Flexible Cable

- 1. Identify connector parts. (3 piece parts)
- Strip cable to dimensions shown. Do not nick braid or center conductor. Tin center conductor if contact is to be solder attached. Do not tin center conductor if contact is to be crimp attached. Slide heat shrink (as applicable) and crimp sleeve onto jacket of cable.
- 3. Assemble contact onto cable as shown. Solder attachment. Solder contact to center conductor through solder hole using .020 (0.51) diameter solder. Use a minimum of solder for a good joint. Crimp attachment. Crimp contact to center conductor using a miniature 8 indent tool 140-0000-970 with positioner 140-0000-971. Crimp location should be centered between end of contact and cross hole. Crimp attachment to solid center conductor cable is not recommended.
- 4. Flair braid and slide body assembly over contact and under braid. Then seat body assembly firmly onto contact. (RG-178 is non-captivated, RG-316 incorporates snap-fit captivation.) The cable may have to be held in a clamping fixture. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using recommended crimp tool. Slide heat shrink forward and shrink (as applicable).

Cable Group	Part No.	Crimp Die Hex
RG-316/U, 188, 174	133-9403-001	.128 (3.25)
RG-316 DS, 188 DS	133-9404-001	.151 (3.83)

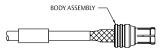


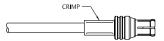
PLUG CONTACT

CRIMP SLEEVE

BODY ASSEMBLY



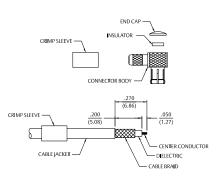


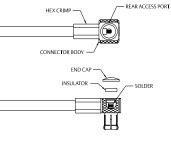


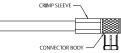
### MCX Crimp Type Right Angle Plugs for Flexible Cable

- 1. Identify connector parts. (4 piece parts).
- Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin (optional). Slide crimp sleeve onto cable as shown.
- 3. Flare braid and slide cable into body making certain that the cable dielectric bottoms against center contact. Solder: Solder center conductor to contact through the side access ports and hole in center contact. Use a minimum amount of solder for a full fillet joint. .015 (0.38) diameter solder is recommended. Crimp: Crimp Contact Attachment Crimp contact using 41-0000-924 dieset in 144-0000-900 tool frame.
- 4. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and access ports. Crimp securely using recommended hex size and crimp tool.

Cable Group	Part No.	Crimp Die Hex	
RG-316/U, 188, 174	133-9403-101/104	.128(3.25)	
RG-316 DS, 188 DS	133-9404-101	.151(3.83)	
RG-178	133-9402-101	.105(2.67)	









### SMA Non-Magnetic RF Connectors Assembly Instructions

### SMA Type Straight Plugs For Flexible Cable - Crimp for Solder Contacts

- 1. Identify connector parts. (3 piece parts-except bulkhead)
- Strip cable to dimensions shown. Do not nick braid or center conductor. Tin center conductor if contact will be solder attached. Do not tin center conductor if contact is to be crimp attached. A wire stripper of correct size is recommended for this step. Slide heat shrink (as applicable) and crimp sleeve onto jacket of cable.
- 3. Assemble contact onto cable as shown.

Solder Attachment: Solder contact to center conductor through solder hole using .020 (0.51) diameter solder. Use a minimum amount of solder for a good joint.

Crimp Attachment: Crimp contact to center conductor using Johnson Hand Tool 144-0000-910, setting #2, with positioner 141-0000-907. Crimp location should be centered between end of contact and X-hole. Crimp attachment to solid center conductor cables is not recommended.

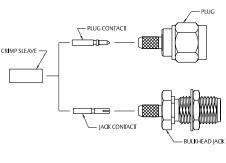
4. Flare braid and slide body assembly over contact and under braid. Then seat body assembly firmly onto contact. The cable may have to be held in a clamping fixture. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using recommended crimp tool. Slide heat shrink forward and shrink (as applicable).

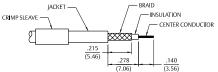
Cable Group	Part No.	Crimp Sleeve Hex Size
RG-316/U, 188, 174	142-9403-011	.128 (3.25)
RG-316 DS, 188 DS	142-9404-011	.151 (3.83)
RG-58/U, 141	142-9407-001	.213 (5.41)

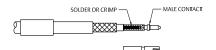
### SMA Crimp Type Right Angle Plugs for Flexible Cable

- 1. Identify connector parts. (3 piece parts)
- Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin (optional). Slide crimp sleeve onto cable as shown.
- 3. Flare braid and slide cable into body making certain that the cable insulation bottoms on center contact. Solder center conductor to contact through the rear access port. Use a minimum amount of solder for a full fillet joint. .020 (0.51) diameter solder is recommended.
- 4. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and crimp securely using recommended crimp tool. Place expansion cap in access port and seat with .187 (4.75) diameter flat punch. Shrink heat shrink tubing over crimp sleeve if applicable.

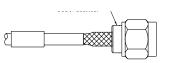
Cable Group	Part No.	Crimp Sleeve Hex Size
RG-316/U, 188, 174	142-9403-101/104	.128 (3.25)
RG-316 DS, 188 DS	142-9404-101	.151 (3.83)
RG-58/U, 141	142-9407-101/104	.213 (5.41)

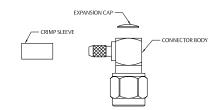


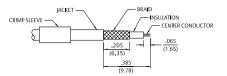


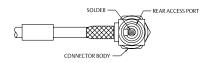


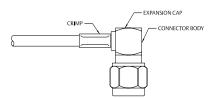
FEMALE CONTACT













### SMB Non-Magnetic RF Connectors Assembly Instructions

#### **SMB 3-Piece Straight Plugs**

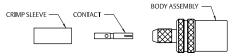
- 1. Identify connector parts. (3 piece parts): Crimp sleeve, body assembly and contact
- Strip cable to dimensions shown. Do not nick braid or center conductor. Tin center conductor if contact will be solder attached. Do not tin center conductor if contact is to be crimp attached. Slide heat shrink (as applicable) and crimp sleeve onto jacket of cable.
- 3. Assemble contact onto cable as shown.

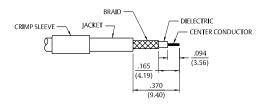
**Solder Attachment:** Solder contact to center conductor through solder hole using .015 (0.38) diameter solder. Use a minimum amount of solder for a good joint.

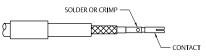
**Crimp Attachment:** A miniature 8 indent crimp tool 140-0000-970 is recommended. Crimp location should be centered between end of contact and X-hole using positioner 140-0000-971. Crimp attachment to solid center conductor cables is not recommended.

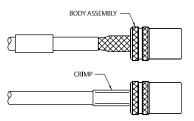
4. Flare braid and slide body assembly over contact and under braid. Then seat body assembly firmly onto contact. The cable may have to be held in a clamping fixture. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using recommended crimp tool. Slide heat shrink forward and shrink (as applicable).

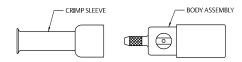
Cable Group		Part No.	Crimp Sleeve Hex Size
	RG-316/U, 188, 174, 179, 187	131-9403-021	.128 (3.25)
	RG-316 DS, 188 DS, 179 DS, 187 DS	131-9404-021	.151 (3.83)

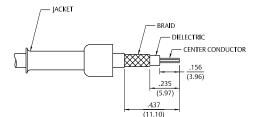


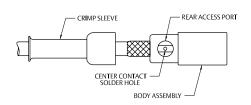


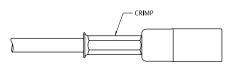












### SMB Straight Crimp Type Straight Plugs for Flexible Cable

- 1. Identify connector parts. (2 piece parts)
- Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin. Slide crimp sleeve onto cable as shown.
- 3. Flare braid and slide cable into body making certain that the cable dielectric bottoms against center contact.

**Solder Attachment:** Solder center conductor to contact through the side access ports and hole in center contact. Use a minimum amount of solder for a full fillet joint. .020 (0.51) diameter solder is recommended.

Crimp Attachment: Crimp contacts with 141-0000-911 dieset in 144-0000-900 tool frame.

Cable Group	Part No.	Crimp Sleeve Hex Size
RG-316/U, 188, 174, 179, 187	131-9403-001	.128 (3.25)
RG-316 DS, 188 DS, 179 DS, 187 DS	131-9404-001	.151 (3.83)



### SMB Non-Magnetic RF Connectors Assembly Instructions

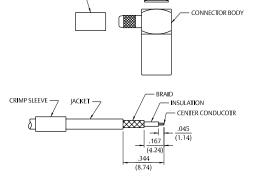
#### SMB Right Angle Crimp Type Straight Plugs for Flexible Cable

- 1. Identify connector parts. (3 piece parts: crimp sleeve, body assembly and expansion cap.)
- Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin (optional). Slide crimp sleeve onto cable as shown.
- 3. Flare braid and slide cable into body assembly making certain that the cable insulation bottoms on center contact. Arrange braid uniformly around crimp stem of body assembly. Slide crimp sleeve over braid and crimp securely using recommended crimp tool.
- 4. Solder center conductor to contact through the rear and side access ports. Use a minimum amount of solder for a good joint. .020 (0.51) diameter solder is recommended. Place expansion cap in access port and seat with a .125 (3.17) diameter flat punch. Snap cover ring over side access port.

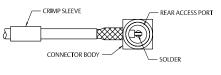
Cable Group	Part No.	Crimp Sleeve HeSize
RG-316/U, 188, 174, 179,187	131-9403-101	.128 (3.25)
RG-316 DS, 188 DS, 179 DS, 187 DS	131-9404-101	.151 (3.83)

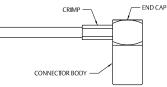


- END CAE



CRIMP SLEEVE





# JOHNSON®

### Type N Non-Magnetic RF Connectors Assembly Instructions

### Type N Straight Plug Crimp Style for Flexible Cable

- 1. Identify connector parts (3 piece parts).
- Strip cable to dimensions shown. Do not nick center conductor. A wire stripper of correct size is recommended for this step. Tin center conductor if contact will be solder attached. Do not tin center conductor if contact will be crimp attached. Slide crimp sleeve onto jacket of cable.
- Assemble plug contact onto cable as shown. Plug contact should butt against cable dielectric during attachment.

Solder Attachment: Solder plug contact to center conductor through solder hole using .020 (0.51) diameter flux core solder wire. Use a minimum amount of solder for a good joint. Crimp Attachment: Crimp plug contact to center conductor using Johnson ergonomic hand crimp frame 140-0000-967 with recommended hex size die set. Crimp location should be on end of plug contact next to cable dielectric. Crimp attachment to solid center conductor cables is not recommended.

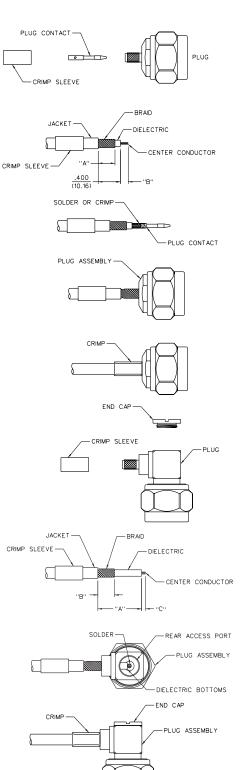
4. Flare braid and slide plug connector assembly over plug contact and under braid. Seat plug connector assembly firmly onto contact. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using Johnson ergonomic hand crimp frame 140-0000-967 with recommended hex size die set. Maintain forward pressure on cable while crimping.

Cable Group	Part No.	" <b>A</b> "	"B"	Sleeve Hex	Contact Hex
RG-55/U, 142, 223, 400	138-9408-007	.301 (7.65)	.140 (3.56)	.213 (5.41)	.068 (1.73)
LMR-400, BELDEN 9913	138-9449-007	.385 (9.78)	.170 (4.32)	.429 (10.90)	.116 (2.95)

### Type N Right Angle Plug Crimp Style For Flexible Cable

- 1. Identify connector parts (3 piece parts).
- Strip cable to dimensions shown. Do not nick center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin (optional). Slide crimp sleeve onto jacket of cable.
- 3. Flare braid and slide plug connector assembly over cable dielectric and under braid. Make sure cable dielectric bottoms against plug contact as shown for RG-55/U cable group. Maintain a slight gap between Dielectric and Contact for Cable Group RG-9. Solder center conductor to contact through rear access port. Use a minimum amount of solder for a full fillet joint.
- 4. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using Johnson ergonomic hand crimp frame 140-0000-967 with recommended hex size die set. Screw end cap into access port.

Cable Group	Part No.	" <b>A</b> "	"B"	"C"	Crimp Sleeve Hex Size
RG-55/U, 142, 223, 400	138-9408-107	.788 (20.02)	.300 (7.62)	.071 (1.80)	.213 (5.41)
RG-9, 214	138-9418-107	.429 (10.90)	.350 (8.89)	.135 (3.43)	.429 (10.90)





### Type N Non-Magnetic RF Connectors Assembly Instructions

### Type N Bulkhead Jack Crimp Style for 142, and LMR-400 Flexible Cable

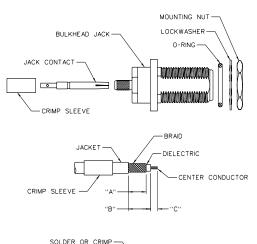
- 1. Identify connector parts (6 piece parts).
- Strip cable to dimensions shown. Do not nick center conductor. A wire stripper of correct size is recommended for this step. Tin center conductor if contact will be solder attached. Do not tin center conductor if contact will be crimp attached. Slide crimp sleeve onto jacket of cable.
- Assemble jack contact onto cable as shown. Jack contact should butt against cable dielectric during attachment.

Solder Attachment: Solder jack contact to center conductor through solder hole using .020 (0.51) diameter flux core solder wire. Use a minimum amount of solder for a good joint. Crimp Attachment: Crimp jack contact to center conductor using Johnson ergonomic hand crimp frame 140-0000-967 with recommended hex size die set. Crimp location should be on end of jack contact next to cable dielectric. Crimp attachment to solid center conductor cables is not recommended.

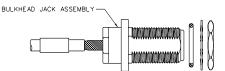
- 4. Flare braid and slide bulkhead jack connector assembly over jack contact and under braid. Seat bulkhead jack connector assembly firmly onto contact. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using Johnson ergonomic hand crimp frame 140-0000-967 with recommended hex size die set. Maintain forward pressure on cable while crimping.
- 5. Add gasket, lock washer and mounting nut when installing connector to panel.

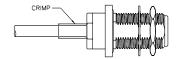
Tool	Assembly	Assembly				
	138-9308-407	138-9349-407				
Crimp Frame	140-0000-967	140-0000-967				
Die Set	140-0000-990	140-0000-991				

Cable Group	Part No.	"A"	"В"	"C"	Crimp Sleeve Hex Size	Contact Hex Size
RG-55/U, 142, 223, 400	138-9308-407	.310 (7.87)	.389 (9.88)	.135 (3.43)	.213 (5.41)	.068 (1.73)
LMR-400, BELDEN 9913	138-9349-407	.385 (9.78)	.400 (10.16)	.165 (4.19)	.429 (10.90)	.116 (2.95)













### **MRI** Connectors and Modular Customization

#### **MRI Connectors and Modular Customization**

Johnson, a product line of Cinch Connectivity Solutions, offers the Medical Industry a combination of expertise in Non-Magnetic and Custom Modular Connectivity.

A broad line of Non-Magnetic connector families is available for high density RF signal transmission in the MR Lab environment. MMCX, MCX, SMA, SMB and N Type coaxial Interfaces can be employed to both deliver the power and return multi-coil imaging resolution.

MMCX multi-pack modules can provide .150" (3.81mm) center to center coax arrays that terminate to micro-coaxial cables. Modules can be configured as rails, blocks and cable handles that provide rapid RF coil hookup and change out.

Johnson's vertically integrated production facility guarantees near unity permeability of raw materials, plating and packaging. Non-Magnetic quality is specified in high purity materials and monitored throughout the connector build process.

Cinch Connectivity Solutions continues to work with our customers to develop new solutions as the MR industry transitions to high-end field applications and improved resolution at greater physical depths within the body.

Products are offered through authorized distributors and International sales channels including a direct sales force and a network of manufacturers' representatives. For more information, please call (800) 247-8256.

#### **About Johnson®**

Cinch Connectivity Solutions, located in Waseca, MN, manufactures Johnson® RF Connectors such as Ultra-miniature (UMC), Microminiature (MCX, MCX 75, MMCX and SMP), Sub-miniature (SMA, SMB, SMB Mini-75 Ohm, SMK) and Medium (Type N) in the most popular styles including PC Board Mount, End Launch, Bulkhead Mount and Cable Mounts (Flexible, Semi-rigid and Conformable).





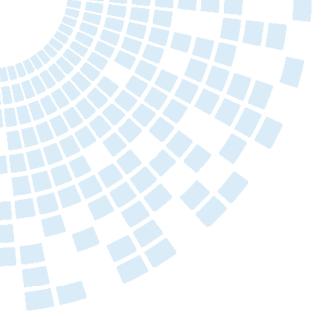
### **Competitor Cross Reference**

### **Competitor Cross Reference**

Johnson P/N	Competitor P/N	Competitor
135-9403-001	908-NM41300	Amphenol
135-9402-001	908-NM41200	Amphenol
135-9403-101	908-NM43300	Amphenol
135-9402-111	908-NM43200	Amphenol
135-9701-201	908-NM22106	Amphenol
135-9701-301	908-NM24100	Amphenol
133-9403-001	919-NM101P-51S	Amphenol
133-9403-101	919-NM104P-51A	Amphenol
133-9402-101	919-NM109J-51P	Amphenol
133-9701-201	919-NM109J-51P	Amphenol
131-9403-021	903NM285P-51S	Amphenol
131-9403-101	903-NM289P-51A	Amphenol
131-9701-201	903-NM415J-51P	Amphenol

Johnson P/N	Competitor P/N	Competitor
135-9402-111	R110 170 117	Radiall
135-9701-201	R110 426 097	Radiall
142-9407-001	R125 075 097	Radiall
142-9403-101	R125 172 167	Radiall
142-9701-201	R125 426 067	Radiall
131-9403-021	R114 082 097	Radiall
131-9403-101	R114 186 097	Radiall





### **About Bel**

Bel (www.belfuse.com) designs, manufactures and markets a broad array of products that power, protect and connect electronic circuits. These products are primarily used in the networking, telecommunications, computing, military and aerospace, transportation and broadcasting industries. Bel's product groups include Magnetic Solutions (integrated connector modules, power transformers, power inductors and discrete components), Power Solutions and Protection (front-end, board-mount and industrial power products, module products and circuit protection), and Connectivity Solutions (expanded beam fiber optic, copper-based, RF and RJ connectors and cable assemblies). The Company operates facilities around the world.





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