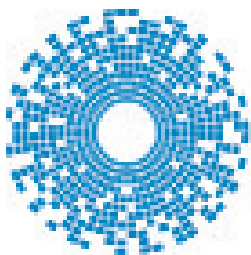


SPACE

GEO & MEO SATELLITE PRODUCTS



cinch

CONNECTIVITY SOLUTIONS

a bel group

belfuse.com/cinch

ABOUT CINCH CONNECTIVITY SOLUTIONS

For over 100 years, Cinch Connectivity Solutions has manufactured high quality and reliable high performance connectors and cable assemblies. Cinch is recognized as a world class connectivity supplier of RF, fiber optic, hybrid, microwave components, circular, d-subminiatures, modular rectangular, electronic enclosures and cable assemblies. Cinch provides innovative solutions to the military, commercial aerospace, networking, telecommunication, test and measurement, oil and gas and other harsh environment industries. We aim to exceed our customers' expectations and continually offer innovative solutions to the rapidly changing needs of the markets and customers we serve.

Along with our parent company, Bel Fuse Inc., our mission is to provide products and services using established quality standards and to meet our customer expectations. To fulfill this objective, we strive to produce components and assemblies that embody optimum levels of reliability and performance in their design, manufacture, and delivery. Cinch Connectivity Solutions has consistently proven to be a valuable supplier to the foremost companies in its chosen industries by developing cost effective solutions for the challenges of new product development.

WHY CINCH?

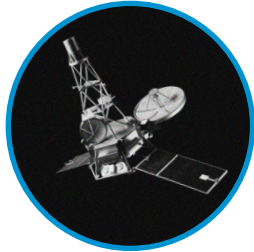
Cinch Connectivity Solutions is no stranger to space applications. From our rich history in space heritage ranging from GPS Satellites to the Emirates Mars Mission, we have supplied cables, connectors, and components able to meet the harsh testing requirements for space travel. As a new era of space commerce opens in Satellite internet, we have a broad range of products ready to meet the tests against the most extreme environments.



Cinch Connectivity Solutions offers a wide range of space qualified products for the primary GEO/MEO satellite functions - meteorology, navigation, and broadband communication. Our CIN:APSE®, Midwest Microwave, Trompeter and custom lines adhere to the strict specifications required for space flight, including Outgassing ASTM E595 (NASA) 1.0% TMP & 0.1% CVCM. Through highly controlled and qualified manufacturing and testing procedures, we provide high reliability, high performance products to lead the exploration of tomorrow.

SPACE EXPERTISE & HERITAGE

Cinch Connectivity Solutions has proven space pedigree with a history of missions spanning over six decades, from the Voyager, Mariner and Apollo ventures of the 1970s to embryonic projects with planned launch dates many years from now.



1970

- Mariner Space Probe
- Apollo Missions
- Orbiter 1010 Space Shuttle
- Voyager



2000

- Beagle 2
- Alphasat/Inmarsat 4
- Copernicus Sentinel-1
- Copernicus Sentinel-2
- Inmarsat 5



2020

- Sentinel-3A
- Sentinel-3B
- K425 Earth Observation Radar Satellites
- Nilesat-301
- Exo Mars
- Sentinel-3C
- Sentinel-3D
- Inmarsat 6
- COSMO-SkyMed

APPLICATIONS

SATELLITES - GEO / MEO

- Communications
- Meteorology
- Navigation
- Radio / TV Networks
- Broadband

SATELLITES - LEO

- Earth Observation
- Communications
- Military Reconnaissance
- Surveillance
- Telecom
- Space Telescopes
- Earth Sensing
- Space Cubes
- Navigation Systems

LAUNCHERS

- Attitude Correction Module
- Central Units / Communication
- Command Memory Boxes
- Sensors

GROUND SYSTEMS

- Docking Systems
- Ground Stations
- Communications
- Mars Rovers
- Mobility

QPS ATTENUATORS



Midwest Microwave Qualified Parts for Space (QPS)

Cinch's Midwest Microwave's QPS (qualified parts for space) attenuators and terminations have been designed specifically for space applications. QPS parts are qualified using qualification testing guided by MIL-DTL-3933 level T qualification. QPS parts are available with three standard screening options which include various levels of severity, with custom screening options available upon request.

Cinch recommends our screening level B or C for GEO or MEO applications. Screening level B is the most economical option as it includes many of the testing requirements outlined in MIL-DTL-3933 level T but excludes the testing requirements exclusively required for long term deep space flight. This ensures Cinch can provide a commercially cost-effective design with the reliability of a space ready part.



Attenuators



*Terminations
launching Q4, 2021

Advantages

- Qualification and screening guided by MIL-DTL-3933 level T
- Meets or exceeds 1% TML and 0.1% CVCM
- Three standard screening levels available
- Standard dB values for attenuators 1, 2, 3, 6, 10, and 20dB
- Custom dB values from 0 to 20dB available

Attenuators

- DC - 18 GHz Performance
- SMA male to SMA female
- 2W Average Power

Terminations

- DC - 18 GHz Performance
- SMA male configuration
- 2W average power

Example of screening level B, recommended as minimum for any space flight applications, most economically suitable for LEO satellites.

Test Sequence	Inspection Name	Test Method per ATP-09417-60-02*	Sample Size
1	Thermal Shock	4.2	100%
2	Parts and Assembly Verification (PAV)	4.5	
3	Pre-Conditioning Electrical	4.6	
	DC Resistance	4.6.1	
	VSWR & Attenuation	4.6.2	
4	Conditioning	4.7	
5	Post-Conditioning Electrical	4.8	
	DC Resistance	4.8.1	
	VSWR & Attenuation	4.8.2	
6	Stability of Attenuation: After Peak Power	4.1	
7	Radiographic Inspection	4.11	
8	Visual and Mechanical Inspection	4.13	

Full information on all screening levels can be found within our [QPS attenuators product brochure](#)

MIL-STD-1553B SOLUTIONS



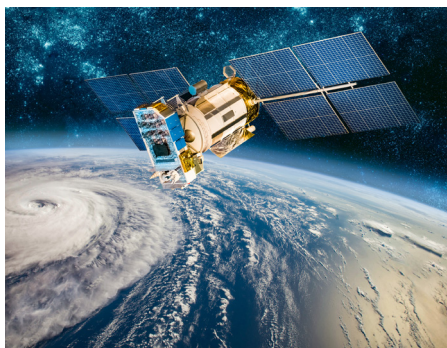
Trompeter Interconnect Solutions

For 60 years, Trompeter has been providing high reliability solutions to the MIL-STD-1553B, and other applications. Trompeter is a key supplier to the video and broadcast markets as well as continuing to be a leader in the use of triax interconnect solutions for precision test and measurement applications.

Trompeter has a long and proud history of servicing space applications, which include communications satellites, navigation (GPS) satellites, and even the Mars Rover. Trompeter's MIL-STD-1553B offering includes: Bus Couplers, Connectors, Cable Assemblies, Terminations, RFI Caps, and Adapters which all offer the same high level of testing required for space flight.



Space Rated connectors



Bus Couplers

Advantages

- Space rated interconnect solutions tested to Trompeter's TFS-10, TT-09 specifications and customer Source Control documents (SCD).
- Trompeter tests these conditions using ASTM E595, and the limits are:
- Total Mass Loss (TML): less than 1.0%
- Collected Volatile Condensed Materials (CVCM): less than 0.10%

Space Rated Twinax and Triax Products

- Connectors - Bulkhead Jacks, Circuit Board Jacks, Cable Jacks, Cable Plugs, and Adapters.
- Feedthroughs - Bulkhead mounted
- Terminators and RFI Caps
- All components available in the following form factors:
 - TRB (bayonet) and TRT (threaded) Series 70 miniature
 - TRS (bayonet) and TTM (threaded) Series 150 sub-miniature
 - Series 450 bayonet and threaded micro-miniature

Ground Support Patching Solutions

- Patch Panels (customizeable)
- Patch Jacks
- Patch cable assemblies

MIL-STD-1553B

- Space Rated Connectors, feedthroughs and terminators
 - TRB (bayonet) and TRT (threaded) Series 70 miniature
 - TRS (bayonet) and TTM (threaded) Series 150 sub-miniature
 - Series 450 bayonet and threaded micro-miniature
- Cable Assemblies
 - TM17/176-00002
 - Trompeter TWC-78-1
 - Trompeter TWC-78-2
- Bus Couplers
 - 1 through 8 stubs
 - Unterminated

Full information on all Trompeter products download the [Trompeter Space Catalog](#)

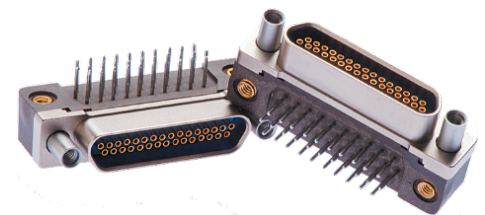
About Dura-Con™

Cinch Dura-Con D-shaped micro miniature rectangular connectors are designed for applications that require a rugged, high performance, densely compacted interconnect. Dura-Con is the ideal connector for applications where weight and space must be kept to a minimum while maintaining maximum reliability, ideal for low earth orbit satellites.

Reliability is assured with the unique twist pin providing 7 points of contact when mated. Qualified (QPL) to MIL-DTL-83513, micro-D Dura-Con are one of the most widely used 0.05 inches (1.27 mm) pitch connectors. MIL-DTL-83513 specifies Space Qualified parts, which included Nickel plated shells and materials that meet NASA outgassing requirements. Typical applications for these connectors are miniaturized low earth orbit electronics and data processing equipment, where shorter signal paths are needed.



M83513 Micro-D



T Block

Advantages

- Proven connectors for applications where weight and space must be kept to a minimum while maintaining maximum reliability for multiple points of contact.
- Dura-Con connectors utilize a twist pin contact design that maintains 7 points of contact between the pin and socket for continuous reliability and maintain a contact pitch of 0.050" (1.27mm).
- Wire terminated sizes range from #24 AWG to #34 AWG.
- Stranded wires are available in PTFE and ETFE insulation.

MIL-DTL-83513

- Military Standard includes specifications of micro-d materials for Space applications, all Dura-Con M83513 with "N" Nickel plating are space qualified.
- Space rated MIL-DTL-83513 products meet NASA's outgassing requirements.
- ETFE insulated wire, uninsulated wire, solder cup, straight and right-angle PCB terminations available.
- Right-angle PCB mounted Micro-Ds have a full washout at the PCB surface for cleaning processes to reduce shorts.

Combis (Power, RF & EB)

- Designed for applications where a single connector is required to carry low current (3 Amp) signals and higher current (15 Amp) power contacts and/or RF contacts or Expanded Beam (EB) contacts.
- Multiple contact arrangements available.
- Protective Al shell available for welding mount and with compression seal.

Strip Connectors

- Thin and lightweight - designed for extremely space and weight constrained applications.

EMI Protected Pigtails and Jumpers

- Compressible conductive gasket on plugs for 360° EMI protection.
- Integrated back shell with channel for metal strap.

Preinstalled EMI braided sleeves and abrasion protection sleeves available.

Customization

- Dura-Con has a long history of design and manufacturing shells for a variety of applications to integrate shells into structural components to reduce size and weight and to provide additional capability.
- Wire assemblies can be prewired and encapsulated directly into the connector per customer wire charts including twisted pairs and shielded cable, which reduces installation labor and improves quality.
- Complete wire harness assembly options available from concept to manufacturing.

Full information on all Dura-Con products can be found within our [Dura-Con Product Catalog](#)

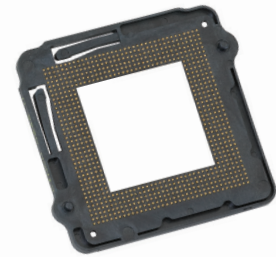
About CIN::APSE®

CIN::APSE® solderless, high density, custom interconnects are used for board to board, IC to board, flex to board & component to board applications throughout the space industry and LEO satellites. Environmental performance proven in extreme mechanical shock, vibration and thermal conditions. With excellent SI properties, CIN::APSE makes a great solution for application requiring signal, power, high speed data and RF in one assembly.

CIN::APSE technology was created specifically for space applications and several NASA publications are available characterizing the technology. Lightweight LGA sockets have high contact density, excellent electrical & mechanical signal properties providing exceptional performance for Low Earth Orbit Communication Platforms. PCB interposers and stacking connectors enable simple routing options for complex multi PCB and flex circuit design in confined spaces.



Stacking Connector



LGA Socket

Advantages

- Most widely implemented crimpless & solderless, high speed, interconnect in the industry.
- Simple 2-piece, patent protected design enables 50+ Gbps, and wide range of profiles from 0.020" (0.5mm) to 1.0" (25mm).
- Contacts available in 0.020" (0.5mm) & 0.039" (1.0mm) diameters with a standard pitch of 0.039" (1.0mm) or greater.
- Number of contacts is not limited, the largest connector implemented to date contained 7,396 I/Os.
- Solderless termination is achieved through compression and the unique contact design assures multiple points of contact per I/O.

CIN::APSE LGA Sockets

- Very thin designs that rely on contacts with multiple points of conduction per contact.
- Low contact resistance and exceptional Si characteristics.
- Technical Readiness Level 9 with proven space flight history.

CIN::APSE Stacking Connectors

- Connects PCB to PCB or component to PCB without the use of solder for compact mezzanine layouts.
- Spring-like contact is protected from over pressure by the CIN::APSE insulator.
- Plungers are used on either side of the spring-like contact for multiple compression cycles.
- The connector mounts onto the PCB and connects electrically to gold plated pads.

CIN::APSE Stacking Connector Jumpers and Assemblies

- Short flex PCB assemblies that are used for coplanar and right angle board to board connections.
- Jumpers in combination with the CIN::APSE stacking connectors and hardware provide a full board to board connect system.
- Rigid-flex-rigid PCB designs can be segmented, allowing modifications and repairs without replacing the entire assembly.

Full information on all CIN::APSE technology can be found within our [CIN::APSE Product Brochure](#)

CABLE ASSEMBLIES

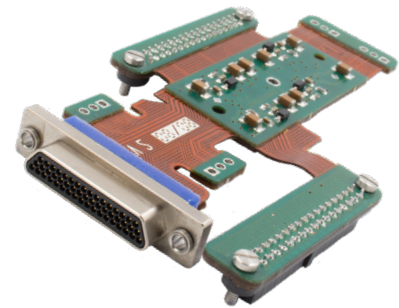
Engineered Custom Cable Assemblies

The core component of Cinch's custom assemblies is built on the flexibility and experience of meeting customer specific applications and specifications.

Cinch's three vertical business units of Power & Signal, RF & Fiber Optic products support the creation of customised electro-mechanical assemblies that operate within the entire electromagnetic spectrum from power, to microwave, to light signals.



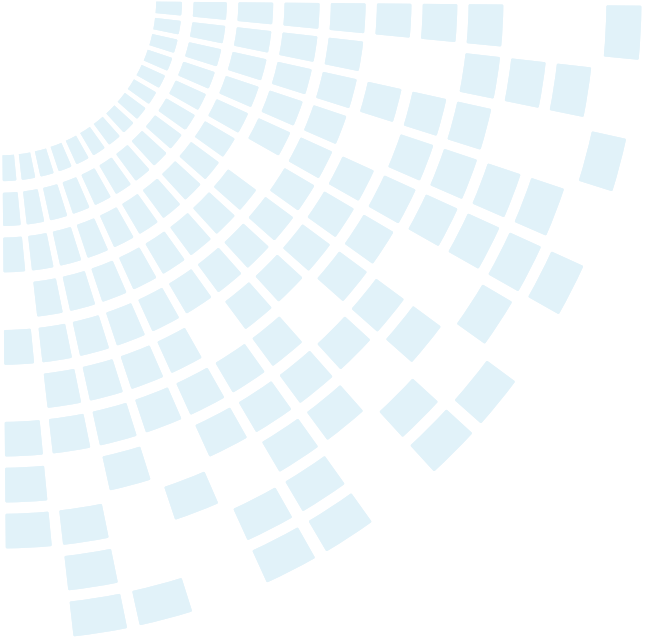
M38999 modified shells with Semflex Coax cables



Custom Assembly

Advantages

- Direct interaction between Cinch and customer engineering teams
- Low to High production volume capacity
- Clean room production facilities approved for the Mars Rover program
- Custom assembly options for a wide range of functions
- In-house machining and metalwork fabrication for electro-mechanical assemblies
- Facilities to accommodate customer specified testing
- Highly skilled procurement to support the product diversity found in custom assemblies



About Cinch Connectivity Solutions

In operation since 1917, Cinch supplies high quality, high performance connectors and cables globally to the Aerospace, Military/Defense, Commercial Transportation, Oil & Gas, High End Computer, and other markets. We provide custom solutions with our creative, hands on engineering and end to end approach.

Our diverse product offerings include: connectors, enclosures and cable assemblies utilizing multiple contact technologies including copper and fiber optics. Our product engineering and development activities employ cutting edge technologies for design and modeling, and our various technologies and expertise enable us to deliver custom solutions and products for our strategic partnerships.



For more information, please contact us:

North America

+1 507.833.8822

ccsorders@us.cinch.com

Asia-Pacific

+86 21 5442 7668

ccs.asia.sales@as.cinch.com

Europe, Middle East

+44 (0) 1245 342060

CinchConnectivity@eu.cinch.com



belfuse.com/cinch

br-ccs-space-meo-satellites-05262021
© 2021 Cinch Connectivity Solutions